

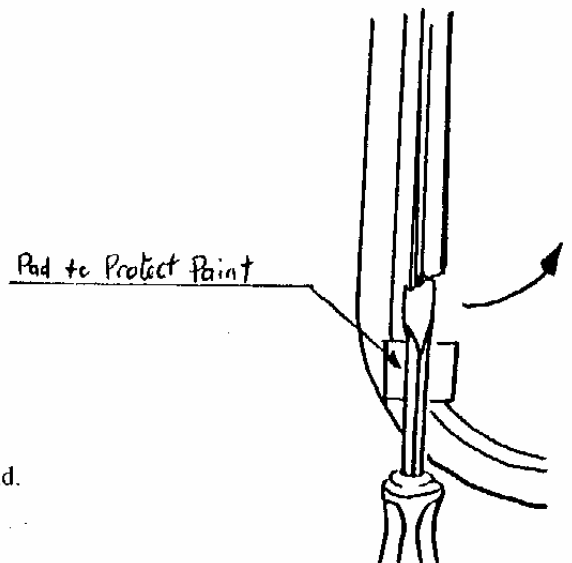
SERVICE INSTRUCTIONS

6900 Van Window Series

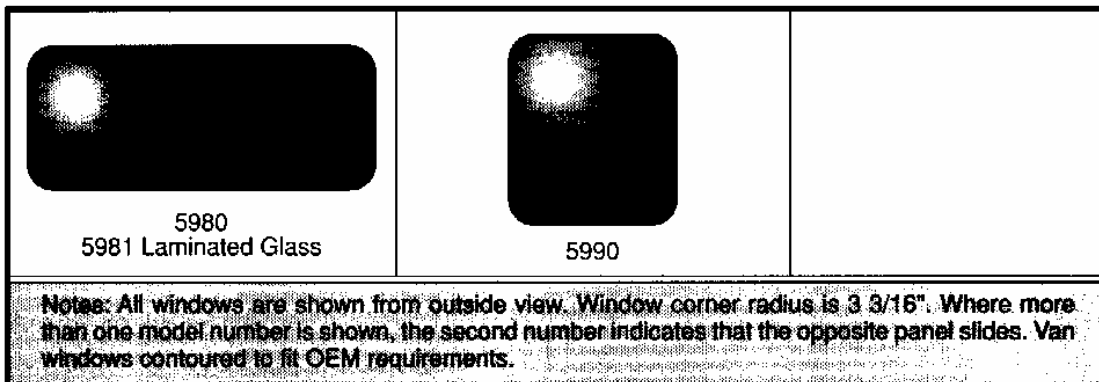
- A. General Care**
The vinyl tracks that the vent and screen slide on must be kept clean and clear of dust and sand. Vacuum and wipe clean with a soft cloth or sponge occasionally. For easier sliding, spray or wipe with silicone.
- B. Removing the Screen Frame**
Open vent completely. Remove that portion of the *Top Screen Track* which is on the stationary side. Slide screen to the stationary side, lift up into space and remove screen.
- C. Rescreening**
Remove the spline that holds the screen in. On a table or board nail 1" blocks of wood 1/4" thick on the inside of each side (to hold the frame square and straight) with the side having the open groove upward. Place screen cloth over frame, place spline on top of cloth above the groove. Keep the screen taut in the direction you are working while forcing spline and cloth into groove. Trim the excess screen with a sharp-edged razor knife.
- D. Replacing the Screen**
Insert screen up into space (on stationary side), then down into track. Slide it all the way to the vent side and replace the removed portion of the *Top Screen Track*.
- E. Removing the Vent**
With the screen removed (see above), remove that portion of the *Top Vent Track* which is on the stationary side. Slide the vent to the stationary side, lift up into space and remove vent.
- F. Replacing the Vent**
Insert vent up into space (on stationary side), then down into track. Slide it all the way over the vent side, and replace the removed portion of the *Top Vent Track*. If vent is being replaced because of breakage, be sure all pieces of glass are removed from tracks and frame of window before replacing vent.
- G. Replace and Reglaze Stationary Section**
Lift the vinyl glazing bead at a corner and pull out by hand. (Note how the vinyl locks into the frame so you will know how to reinstall.) Remove cracked glass or bits of broken glass. Slide the vent to its open position. Pull the vent gasket out of the frame about 6" at the top and bottom. With a hammer and a piece of 1 x 4 x 6 tap the mullion to the vent side about 3/4". Remove the black glazing tape and replace with new glass setting tape 1/16" thick and 1/4" wide or with a non-hardening glazing putty applied 1/8" thick. The new piece of glass must overlap the aluminum frame 1/4" on all sides. Order replacement glass from Hehr International, Inc. After the glass has been centered in its frame, tap mullion back to its original position. Replace the screws and the glazing bead. Reinstall the vent gasket.

Procedure

- A. If glass is broken**
Remove vinyl glazing bead, remove all glass.
Metal retainer clip can be removed with pliers.
- B. If glass is intact**
Remove vinyl glazing bead, remove metal retainer clip, starting at end of clip pry clip out of frame with a sideways pressure, using protective pad over painted surface. See detail.
- C. Clean out old bedding compound**
- D. Apply new bedding compound**
Install glass, setting blocks, metal clips (hammer and plastic or wood blocks required), and vinyl glazing bead.



Models



Features and Benefits

- Low-profile frame for a smooth exterior appearance.
- Sliding panels move smoothly, and stop securely in place. For security, the window locks tightly closed.
- Windows can be contoured to conform to the sidewall of your van or motorhome.
- Hehr's sloping sill design ensures proper drainage.
- Aluminum-framed sliding screens, with fiberglass screen cloth, are removable for easy cleaning.
- Egress models are available. Egress handles are painted red and placed in easy-to-reach locations.
- Black baked-on frame finishes made from special materials that are formulated to last. The frame, screen and clamp ring are color coordinated.
- Safety glazing is standard. Choose from clear or a variety of tints. Stationary windows may be ordered in laminated glass for front-facing applications. Exposed glass has a smooth satin crown edge that complies with federal standards.
- Interior clamp ring installation accommodates a wide range of wall thicknesses.
- Reglazing, if ever required, can be done without removal of the window from the wall of the unit.
- Radius corner fillets available for easier routing of hole.












HEHR International Inc.
3333 Casitas Avenue
Los Angeles, California 90039

Description

The 5900 is a premium quality window with a flush, automotive look. It is a versatile radius corner window used in motorhomes, trailers, vans, boats, and other applications. The 5900 can be manufactured in various configurations for use throughout the unit.

Models

 5901/5902	 5903	 5907
 5908	 5909	 5910
 5915	 5916	 5978/5979

Notes: All windows are shown from outside view. Window corner radius is 3 3/16". Where more than one model number is shown, the second number indicates that the opposite panel slides. Van windows contoured to fit OEM requirements.

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- Applications of the popular 5900 Series are motorhome, van and marine. It is a radius corner window with a flush, automotive look.
- Inside clamp ring mount for a smooth exterior. Clamp rings are available to fit a variety of wall thicknesses.
- Sliding panels move smoothly, and secure positively into place. The window uses an automotive style black lock.
- Safety glass, in clear or a variety of available tints, is standard. Stationary windows may be ordered with laminated glass for front facing applications.
- Frames are coated with a long-lasting black or brown mar-resistant finish. All lites may be reglazed without removing the window from the wall of the unit.
- The wide variety of configurations are available in flat or contoured shapes. Removable charcoal mesh screens are included. The frame, clamp ring and screen are color coordinated.

HEHR International Inc.

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Plant Locations

Los Angeles, CA Lavonia, GA Nampa, ID
Plymouth, IN Newton, KS Chesaning, MI

For ordering information, see pg. 2